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TECHNICAL DATA SHEET

Aluminium Quickdry Enamel

Product Description & Recommended Use

- A single-pack, quick-air-drying enamel topcoat with a tough, sheen finish.
- Made from high-quality synthetic resins and is lead and chrome-free.
- Easy to apply by airless spray, conventional spray or roller and brush.
- Suitable for direct-to-metal applications.
- Suitable for application to steel and non-ferrous metal, and heavy-duty industrial use.
- For higher temperatures, we recommend thin films to reduce the risk of thermal-shock cracks of the paint-film during heating and cooling cycles.

Standard Colours	Aluminium
Dry Film Appearance	Sheen finish (50-60% gloss)
Spreading Rate	6.5m² per litre @75μm.
Touch Dry @20°C	1-2 hours.
Recoating Time @20°C	Minimum 16 hours
Typical Wet-Film Thickness	50-150μm per coat
Typical Dry-Film Thickness	25-75µm per coat
Solids by Volume	50% (ASTM D2697)
VOC Information	468g per litre
Application Temperature	10-35°C
Application Method	Airless spray, air-assisted spray (15-17 thou tip) brush or roller
Substrates	Suitably cleaned and dry surfaces. Steel and non-ferrous metal.
Thinners	Xylene
Flash Point	≥25°C
Pack Size	5 litre can; 20 litre can; 205 litre barrel
Shelf Life	12 months

Key Benefits

- Tough Ease of Application
- Formulated with High Quality Synthetic Resins

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Complies with all current legislation at the time of writing.